

<<AUDITPLANADDRESSDATE>>

<<AUDITPLANOFFICEADDRESS>>

Dear Customer

Confirmation of Audit Visit Details

We have pleasure confirming the next scheduled Audit Visit date and details of the Audit Visit Plan, following discussion with your URS office management representative and, or, your nominated Lead Auditor.

Standard or Scheme	Audit Start DATE	Audit Start TIME	Lead Auditor
IATF 16949:2016	< <auditplanjobscheddate>></auditplanjobscheddate>	< <auditplanjobschedtime>></auditplanjobschedtime>	See Audit Plan Below
+ ISO 9001:2015			

Client Name	Client Main Certification Address
APEX CIRCUIT (THAILAND) CO., LTD.	30/101-102 Moo 1
	Tambol Khok Kham
	Amphur Muang,
	Samutsakhon
	74000
	Thailand

Certification Scope of Main Location

Manufacture of Printed Circuit Boards (PCB) and High-Density Interconnector Printed Circuit Boards (HDI PCB) (Excludes Product Design under Clause 8.3)

The auditor and audit team, if applicable, will commence the audit with an opening meeting to discuss the audit plan - see below - to cover various topics and allow any questions to be raised. The audit plan below is based on the information supplied to the Lead Auditor and the quotation, or from the previous audit visit in terms of employee numbers, site (s) and the certification scope. If you are aware of any changes regarding the above matters, please advise your URS local office as soon as possible.

Such changes in employee count, site(s), certification scope may effect the audit planned time given below (for more guidance on this matter see * at the end of this document).

The audit can only proceed on the understanding suitable records are available to the audit team. If you are aware of any reasons where sensitive records will not be available, please notify the audit team as soon as possible.



Please be aware that the auditor, and audit team, if applicable, will need an area to write the final audit report prior to the presentation of the report to you, or your management team, at the final meeting.

We would also like to point out that a cancellation of the audit visit must be made in writing to the relevant URS Office, not less than 7 working days, otherwise a cancellation fee may be charged to cover travel, accommodation and auditor costs.

We trust the above and detailed Audit Plan below is satisfactory, but should you have any questions, please do not hesitate to contact your URS Office.

Yours faithfully

Certification Support Officer

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Audit Visit Plan

1.0 Visit Objective

The objective of the visit is to ensure compliance can be demonstrated to the standard or scheme regarding contractual, regulatory and system processes as sampled against the visit plan stated below.

2.0 Client's Certification Structure

Indicate below the Client's Certification Structure and which Additional Locations (Sites) are Planned to be Visited

Company Certification Structure	Indicate Applicable Structure	Location Addresses to be Visited (additional to the above address)	Other CB name, last audit date, report, plan and NC (if applicable)
Single	Yes	Location as stated above	
Corporate			
Extended			
Support Location (Receiving Support from)	Yes	Remote: 1 APEX CIRCUIT (THAILAND) CO., LTD. 26 Moo2,Rama2 Road Tambol Bangkrachao,	
Trolli)		Amphur Muang,Samutsakhon 74000 Thailand. Remote supporting: Warehousing = 67 Person	
Supporting Location (Providing Support to)	Yes	APEX CIRCUIT (THAILAND) CO., LTD., Address: 30/101,102 Moo 1, Tambol Khok Kham, Amphur Muang, Samutsakhon 74000 Thailand. Providing support: Sales, Purchasing, Warehousing, Human Resources, Training and Information technologies.	
Is there any Stand- Alone Remote	Yes	APEX CIRCUIT (THAILAND) CO., LTD. 26 Moo2,Rama2 Road Tambol Bangkrachao,	



Company Certification Structure	Indicate Applicable Structure	Location Addresses to be Visited (additional to the above address)	Other CB name, last audit date, report, plan and NC (if applicable)
Support location, if yes, identify and provide the details.		Amphur Muang, Samutsakhon 74000 Thailand. Remote supporting: Warehousing = 67 Person	

Definitions

Definition for Single Manufacturing Site:

- 1) Shall be a client location with a single physical address where manufacturing occurs.
- 2) Shall operate under a single quality management system
- 3) May or may not receive support from remote or standalone remote support locations.
- 4) May provide support to other manufacturing sites.

Definition for Corporate Scheme:

- 1) Shall consist of at least two (2) manufacturing sites, with or without an EMS, which operate under a common quality management system. The common quality management system shall: i. be established by processes that are centrally defined, structured, and controlled
- ii. be monitored with a common set of process measurements
- iii. be implemented in substantially the same manner across all manufacturing sites and standalone remote support locations within the corporate structure being certified to IATF 16949
- iv. have localization of the quality management system documentation and records only at the level of work instructions/procedures
- v. have a centrally managed internal quality management system audit program.
- 2) Shall have an identified central location where the quality management system function resides that is responsible for defining, structuring, and controlling the common quality management system.

Definition for Extended Manufacturing Site(s):

- 1) Shall be a single manufacturing site (also known as the main manufacturing site) whose manufacturing processes expand into one or more other locations (the extended manufacturing site[s]) with different addresses managed together as one manufacturing site that is part of the same legal entity.
- 2) An extended manufacturing site (EMS) shall only receive support from or provide support to the main manufacturing site.
- 3) An EMS shall be located within ten (10) miles (sixteen [16] kilometers) and no more than sixty (60) minutes of driving distance from the main manufacturing site.
- 4) The main site and EMS shall operate under a single quality management system

Definition for remote location: Stand-alone remote support location (SA-RSL): support locations that have no manufacturing but provide only supporting functions to other manufacturing sites The IATF database now acknowledges 2 distinct types of remote support location:



Definitions

- 1. Standalone remote support locations these are remote support locations that are not located in IATF certified site they are either standalone office buildings or part of a non IATF certified site.
- 2. Remote support locations that are located within an IATF certified site.

3.0 Audit Team Members

Lead Auditor	Audit Team Members (If applicable)	URS Witness Auditor (If applicable)
Sukrit Dyosurin	To be assigned	

Translator (if applicable)	Specialist (If applicable)	AB Auditor (if applicable)
		



4.0 Verification Checks and Output of the Audit Planning Process - Part 1 (Annexure 3, Rule 6)

Employee Number	New Total	Difference	Auditor Comments
Confirm total employee Number at the main site - If changed from previous Audit, advise of change	4953 Person	Difference = - 355 persons	The change does not require the audit duration to be recalculated.
Number of employees at other site locations (state for Supporting or Extended Manufacturing sites) - EMS:	N/A		
Number of employees at other site locations (state for Supporting or Extended Manufacturing sites) - RSL:	N/A		
Number of employees at other site locations (state for Supporting or Extended Manufacturing sites) - SA-RSL:	APEX CIRCUIT (THAILAND) CO., LTD.26 Moo2,Rama2 Road Tambol Bangkrachao, Amphur Muang,Samutsakhon 74000 Thailand. Remote supporting: Warehousing = 67 Persons		The calculating the minimum audit days use following methods: Calculate the minimum audit days separately for every manufacturing site and standalone remote support location based on the number of employees at the client location, as per Table 5.2.



Employee Number	New Total	Difference	Auditor Comments
Has there been a change in the	Yes, The previous number of		This change is does not requires
number of employees at the	employees was 70, and the new		the audit duration to be
location(s)	number is 67		recalculated
being covered under this audit that			
requires the audit duration to be			
recalculated? If yes, detail the			
changes.			

4.0.1 Sales, Technology and Regulations

Sales, Technology and Regulation changes	Significant Change	Difference	Auditor Comments
Advise of significant change in the volume of Sales and/or Customers (advise of NEW Automotive Customers)	No		New automotive customers have been added since the previous audit
Advise of significant changes to Technology, Processes or Equipment	No		The manufacturing process has not changed since the previous aud
Advise of significant changes in Regulation or Customer Requirements - CSR Document (state customer complaint summary, score card and special status)	No		



4.0.2 System Changes

System Changes	Significant Change	Difference	Auditor Comments
Is this audit part of a client's Integrated Management System and if so, has	No		
there been a reduction in the level of integration since the last audit which could alter the assigned audit man-days			
Changes to Scope of Certification (comment on QMS documentation and results of Internal audit and Management reviews)	No		
Do you have access to the audit report(s) and nonconformity management record(s) required in section 5.5.3 for any remote support location(s)?	Yes		RSL APEX CIRCUIT (THAILAND) CO., LTD.26 Moo2,Rama2 Road Tambol Bangkrachao, Amphur Muang,Samutsakhon 74000 Thailand have been audit at 17.Oct.2023 ,result 0 NC
Have you identified issues with the information provided for the remote support location(s)?	No		
If yes, please detail the issues that you identified with the audit	No		



System Changes	Significant Change	Difference	Auditor Comments
report(s) and/or nonconformity			
management record(s) provided			
for the			
remote support location(s) that will			
prevent you from starting the			
audit.			
Have there been any significant	No		The structure and context of the
changes since the previous audit			organization, including support
to the structure or context of the			locations, their relevant support
organization, including changes in			functions, and support
support locations, their relevant			relationships, have had no any
support functions, or support			significant changes since the
relationships that need to be			previous audit.
prioritized and investigated in this			
audit? If yes, please provide the			
details.			
Has there been any relocation of	No		The location has not changed from
manufacturing and/or support			previous audit.
activities since the previous audit			
that needs to be prioritized and			
investigated during this audit? If			
yes, please provide the details.			
What risks have you identified	Internal audit in 1-15 AUG 25 and		Priority will be given to
from the internal audit results that	has 65 NC		investigating the production and
need			QC process to verify the results of
to be prioritized and investigated			the actions taken in response to
during this audit?			issues identified during the
			internal audit.



System Changes	Significant Change	Difference	Auditor Comments
What risks have you identified	Management review 12 Sep 2025		Priority will be given to
from the management review			investigating the production
record(s)			process and the production and
that need to be prioritized and			QC to verify the implementation of
investigated during this audit?			Top Management's
			recommendations and the
			commitment to actions taken for
			KPIs where the target was not
			achieved.

4.0.3 Customer Performance

Customer Performance	Significant Change	Difference	Auditor Comments
What risks have you identified			The internal performance data has
related to the client's internal			been presented as KPIs since the
system-			last audit. The overall trends have
and process- related performance			remained consistent, but there are
to targets and the related trends			still some production KPIs where
since the previous audit that need			certain areas have not met the
to be prioritized and investigated			target.
during this audit?			
What risks have you identified			Since the previous audit, the
from the client's external			identified risks include certain KPIs
performance to targets and the			not being met in production,
related trends, including any			leading to potential customer
customer dissatisfaction scenarios			dissatisfaction. There have been a
and/or customer complaints since			few customer complaints from last
the previous audit, that need to be			year. Regarding product quality



Customer Performance	Significant Change	Difference	Auditor Comments
prioritized and investigated during			and delivery delays, which may
this audit?			indicate issues with production
			process efficiency . These areas
			should be prioritized and
			investigated during this audit to
			assess root causes and verify
			corrective actions implemented to
			address these concerns and
			ensure customer satisfaction.
Did the client provide the latest	No		No Customer OEM
IATF OEM reports and/or			
scorecard information showing the			
status of quality and delivery			
performance?			
Do the IATF OEM reports and/or	No		No Customer OEM
scorecard information show			
quality and delivery targets being			
met?			
Has "additional audit time" been			No additional audit time was
added to this audit for verification			added because: No request
of systemic corrective actions for			corrective action from customer
the IATF OEM quality and/or			
delivery performance issues? If			
not, why? (see Rules section 5.2 q)			
No additional audit time was			
added because:			



4.0.4 Verification

Information Required	Auditor Comments
Date(s) the client submitted the audit planning information.	16/09/2025
Will this audit be conducted using the remote auditing method?	Not Applicable
Did the client supply you with all the required audit planning information	Yes, the client supplied complete information before the issuance of the
before issuing the audit plan (see Rules section 5.7.1)?	audit plan.
If not, detail the missing information and the actions taken.	N/A
Describe how the pre-planning information impacted your audit plan	None
and any changes made to the audit duration.	
Total audit planning time, Offsite audit planning time and Onsite audit	Offsite audit planning time: 4 hours (0.5 md)
planning time (if required)	
What risks have you identified from other audit planning information	none
not covered that needs to be prioritized and investigated during	
this audit?	
RECERTIFICATION AUDITS ONLY:	N/A
What risks have you identified from the review of surveillance audit	
reports from the current audit cycle that need to be prioritized and	
investigated during this audit?	



5.0 Audit Type

Audit Approach	Comments
Confirm the Audit will be 100% ON-SITE (if not 100% On-site, the	Yes
questions below MUST be answered)	
If the Audit is not planned to be 100% On-Site, state reason(s) why not?	N/A
What % of the total Audit Time is planned to be remote	N/A
Confirm the Off-Site/Remote audit methodology (e.g.: Zoom) and clearly	N/A
advise that the audit team and client representatives are versed in the	
stated methodology	
Describe what plans are in-place should the remote audit methodology	N/A
fail	
Given the % of remote auditing, justify why the integrity of the audit or	N/A
risk of the audit is NOT compromised	



6.0 Detail of Audit Visit Plan - Stage 2/SU/RC/TR/SP

Standard/Scheme	Audit Start Date	Audit End Date	Audit Duration - as per Job Instruction (in days)	Additional audit time (previous NC verification, Preplanning meeting etc.)	Audit Type
IATF 16949:2016 + ISO 9001:2015	16 Oct 2025	17 Oct 2025	8.5 Mds	0.75 mds for verify NC	Surveillance-Visit-2



Audit of Processes

Each manufacturing site, including those in a corporate scheme, and any standalone remote support location shall have dedicated audit planning for each audit.

Extended manufacturing sites shall be included in the audit planning for the main manufacturing site.

Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
16 Oct 2025	9.00			All Auditors	Opening meeting with Top Management / Verification of changes to the client information supplied for audit planning / Review of current customer reports and/or scorecards from the original source (e.g., customer portals, emails from customer, etc.)	Main Site			
16 Oct 2025	9.30	N		Team A Sukrit D (L/A) (8 hrs+1) QMR DCC:K.Patchara	Management process - Interview top management - Use of logo and Follow up result from previous audit- Context of Organization /Quality Policy - Need and Expectations of Interested Parties - Leadership / Improvement - Quality Objective and planning to achieve them - Nonconformity and Corrective/Preventive action - Customer Claim/Complain - Risk / Opportunities Assessment and Evaluation - Internal quality audit- Management review - Contingency plan	Main Site			
	11.00				Verify Minor NC 03 Management process (1 hrs)				
	12.00				Lunch				



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
	13.00	N		(K.Siriwan	Human Resource and Training (HR)** (Supports APEX 1,2,3) included reviews Interaction with main site	Main Site			
	15.00	N		(K.Chanram)	Sales (BIZ)** (Supports APEX 1,2,3) included reviews Interaction with main site	-			
	17.00	N		K.Patchara	Document Control (DCC)				
	18.55 19.00		-		Day brief Finished				
16 Oct 2025	9.30	N		Team B (7 hrs+NC 2hrs) K.Montree K.Surachet K.Nongnuch	Apex 3 Production and QC in process (Outer) -Front process) -Cutting (CT-A3) -Drilling (DR-A3) -Laser Drill (LD-A3) -Inner (IN-A3) -Plating Process (PL-A3)	Main Site			
					Audit on Shop floor area and during the time of operation 2 hours				
	12.00				Lunch				
	13.00	N			Apex 3	Main Site			



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
					Production and QC in process (Outer)				
					-Front process)				
					-Cutting (CT-A3)				
					-Drilling (DR-A3)				
					-Laser Drill (LD-A3)				
					-Inner (IN-A3)				
					-Plating Process (PL-A3)				
					Audit on Shop floor area and during the time of				
					operation 3.5 hours				
	16.55			K.Montree	Verify Minor NC 01,02 Apex 3				
					- Production and QC in process (Outer-Front				
				K.Nongnuch	process: Cutting, Drilling, Laser Drill, Inner, Plating				
					Process) (2hrs)				
	18.55				Day brief				
	19.00				Finished				
16 Oct	9.00	N		Team C	Apex 3	Main Site			
2025				(7hrs+Nc 1	Production and QC in process (Outer-Middle				
				hrs)	process)				
				K.Nattanon	- Dry film (DF-A3)				
				K.Srinuan	- AOI (AOI-A3)				
					- Solder Mask (SM-A3)				
				K.Witthaya	- Marking (MK-A3)				
				K.Patcharin	- RSP				



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
				K.Nattanon	Production and QC in process (Inner-Middle				
				K.Srinuan	process)				
					- DF Inner				
				K.Nongnuch	- AOI Inner				
					Audit on Shop floor area and during the time of				
					operation 2 hours				
	12.00				Lunch				
	13.00	N			Apex 3 Production and QC in process (Outer-Middle	Main Site			
					process)				
					- Dry film (DF-A3)				
					- AOI (AOI-A3)				
					- Solder Mask (SM-A3)				
					- Marking (MK-A3)				
					- RSP				
					Production and QC in process (Inner-Middle				
					process)				
					- DF Inner				
					- AOI Inner				
					Audit on Shop floor area and during the time of				
					operation 2 hours				
-	16.55				Verify Minor NC 05 Apex 3				
				K.Witthaya	- Production and QC in process (Outer-Middle				
					process: Dryflm, AOI, Solder Mask, Marking, RSP)				



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
	17.55				Day brief				
	18.00				Finished				
16 Oct 2025	9.30	N		Team D (8 hrs) K.Chayapat K.Nongnuch	Apex 3 Production and QC in process (Outer-Back process) - Routing (RT-A3) - V-Cut (VC-A3) - Coating (OSP-A3, GO-A3) - Immersion Tin	Main Site			
					Audit on Shop floor area and during the time of operation 2.5 hours				
	12.00				Lunch				
	13.00	N		K.Amornrat W.	Apex 3Quality Assurance- QAE-A3- MI-A3- FAE-A3- OQC-A3 (IQA)- BRR-A3- Packing-A3	Main Site			
				K.Chayapat	Audit on Shop floor area and during the time of operation 3.5 hours				
	17.00	N		K.Panupong	Manufacturing engineer (ME-G) (ME-A3)	Main Site			
				K.Nudchanad K.Kraivit	Audit on Shop floor area and during the time of operation 0.75 hours				
				K.Thawit					
	17.55 18.00				Day brief Finished				



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
17 Oct 2025	9.00	N		Team A Sukrit D (L/A) (8 hrs) K.Wittaya K.Wasan	Apex 2 Production and QC in process (Inner) - Cutting (CUT-G) - Dry Film (DF-G) - AOI (AOI-G) - Inner (Brown oxide to Trimming)	Main Site			
				K. Worawitit	Audit on Shop floor area and during the time of operation 2.5 hours				
	12.00			K.Nichaphat	Lunch				
	13.00	N			Apex 2 Production and QC in process (Inner) - Cutting (CUT-G) - Dry Film (DF-G) - AOI (AOI-G) - Inner (Brown oxide to Trimming)	Main Site			
					Audit on Shop floor area and during the time of operation 2.5 hours				
	16.00	N		K.Nattawut K.Prissana	Production Management (PM-G), Design Film and Gerber (ED-G)	Main Site			
	17.00 17.30 18.00				Report Activity Closing Meeting Finish				



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
17 Oct 2025	9.00	N		Team B (7 hrs+NC 1hrs) <mark>K.Neungruthai</mark>	Purchasing (PR), Supplier Quality Engineer (SQE) (Cover APEX 1,2,3) included reviews Interaction with main site	Main Site			
	10.30	N		K.Pattama K.Wittaya K.Parinya	Apex 2 Production and QC in process (Outer-Front process) - Drilling (DR-G) - Plating Process (PL-G)				
				K.Nichaphat	Audit on Shop floor area and during the time of operation 1 hours				
	12.00				Lunch				
	13.00	N			Apex 2 Con't Production and QC in process (Outer-Front process) - Drilling (DR-G) - Plating Process (PL-G) Audit on Shop floor area and during the time of operation 3.0 hours	Main Site			
	16.00			(K.Nichaphat	Verify Minor NC 04 Apex 2 - Production and QC in process (Outer-Front process: Drilling, Plating)				
	17.00 17.30 18.00				Report Activity Closing Meeting Finish				



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
17 OCT 2025	9.00	N		Team C (JK 8hrs) K.Wasan K.Tawatchai K.Hassanai K.Manit	Apex 2 Production and QC in process (Outer-Middle process) - Dry film (DF-G) - AOI (AOI-G) - Solder Mask (SM-G) - Marking (MK-G)	Main Site			
				K.Nichaphat	Audit on Shop floor area and during the time of operation 2.5 hours				
	12.00				Lunch				
	13.00	N			Apex 2 Con't Production and QC in process (Outer-Middle process) - Dry film (DF-G) - AOI (AOI-G) - Solder Mask (SM-G) - Marking (MK-G	Main Site			-
					Audit on Shop floor area and during the time of operation 2.5 hours				
	16.00	N		K.Nattiwut	Maintenance - Facility (FA-G) (FA-A3) - Machine (MC-G) (MC-A3) - Electrical (EC-G) (EC-A3) - Power plant (PPC-G) (PPC-A3)				

K.Nattiwut



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
					Audit on Shop floor area and during the time of operation 1.0 hours				
	17.00 17.30 18.00				Report Activity Closing Meeting Finished				
17 Oct 2025	9.00	N		Team D (PI 7 hrs+NC 1hr) K.Manit K.Wuttichai	Apex 2 Production and QC in process (Outer-Back process) - Routing (RT-G) - V-Cut (VC-G) - Coating (OSP, Gold, TIN, Silver)	Main Site			
				K.Nichaphat	Audit on Shop floor area and during the time of operation 2.5 hours				
	12.00				Lunch				
	13.00			(K.Thawit)	Verify Minor NC 06 Apex 2 - Quality Control (IQC, QC LAB,Test, FQC)	Main Site			
	14.00	N		K.Chawalit	MIS (MIS) (Cover APEX1,2,3) included reviews Interaction with main site				
	17.00 17.30 18.00				Report Activity Closing Meeting Finished				



Day Number	Start Time	Shifts Seen (N = Client does not operate shifts A = Client operates more than one shift)	If A selected state shifts visited	Auditor Name	Clients QMS process Names / specific names of Manufacturing process to be Audited	Identification of Location (Main Site, EMS, RSL, SA-RSL) if more than one Location to be audited	Initial/ Recertification Audit (Manufacturing process only)	First Surveillance Audit (Manufacturing process only)	Second Surveillance Audit (Manufacturing process only)
17 Oct 2025	9.00	N		Team E 8 hs) K.Worawuth K.Tawatchai K.Wuttichai K.Pattama	Apex 2 Quality Assurance - Reliability - Test - QAE-G- MI-G BRR- OQC - Packing - Calibration / MSA	Main Site			
					Audit on Shop floor area and during the time of operation 2.5 hours				
	12.00				Lunch				
	13.00	N		K.Rungratree	Finish Good (FG-G) (Cover APEX 1,2,3)	Main Site			
	17.00 17.30 18.00				Report Activity Closing Meeting Finish				



Auditor Name	Additional audit	Total Hours Over					
	Time - as	for Day 1	for Day 2	for Day 3	for Day 4	for Day 5	Audit Visit
	applicable						
Team Sukrit Dyosurin(L/A)	Verification of	9 hrs(8	8 hrs				17 hrs (2 md +NC
	previous minor	hrs+1 hr					0.125 md
	nonconformities	NC)					
Team B	Verification of	9 hrs(7	8 hrs(7				17 hrs (1.75 md +NC
	previous minor	hrs+2 hr	hrs+1 hr				0.375 md
	nonconformities	NC)	NC)				
Team C	Verification of	8 hrs(7	8 hrs(7				17 hrs (1.75 md +
	previous minor	hrs+1 hr	hrs+1 hr				0.25 md
	nonconformities	NC)	NC)				
Team D	Verification of	8 hrs	8 hrs				16 hrs (2.0 md)
	previous minor						
	nonconformities						
Team E			8 hrs				8 hrs (1.0 md)
Total audit duration per day		34 hrs	40 hrs(4.75				Audit on the shop
		(3.75md +	md+NC				floor area and during
		NC 0.5 md)	0.25)				the time of operation
							36.25 hrs



Notes

- "Audit duration" (i.e., "audit day" + "additional audit time") shall not exceed ten (10) hours per auditor, per calendar day.
- Off site audit preparation and planning (Minimum 0.5 Manday)
- Preplanning review at site, if required.
- Audit Days (Includes opening and closing meetings, auditing the client's processes, and audit reporting)
- Manufacturing Process Audit Time (> 30% of minimum audit days)

Additional Audit Time as applicable:

- verification of previous minor nonconformities
- translation / technical expert time (Min 20%)
- investigation of significant changes
- investigation of IATF OEM quality and delivery performance issues
- scope expansion impact, relocation impact



7.0 Audit Plan Changes

Issue	Date	Changes
	dd/mm/yyyy	



8.0 Validation of Plan and Audit Times

Validation of Audit Plan	Status - Yes/No, Not Required, auditor to provide the details	Comment Required for any Status Indication of N or N/A
Date the audit plan was issued	25/09/2025	
Any additional required onsite audit planning activities	No	The client supplied complete information before the issuance of the audit plan
Specific Manufacturing Processes have been stated in the Plan and they reflect the Client naming convention	Yes	
Confirm the plan states Audit time for interactions with any Remote Sites giving date, time – including travel to Remote Sites / Extended Manufacturing Sites	Yes	
Confirm Customer Specific Requirements have been covered in the Audit Plan	Yes	
Confirm that the client website was checked and if any deviation observed related with IATF certification activities, comments.	N/A	
For Initial and Transfer audit – Confirm and comments any changes from the application.	N/A	This stage is surveillance
TRASNFER AUDIT Only – After review of the previous 3 years audit reports, have you identified any areas that need to be prioritized, provide your comments	N/A	This stage is surveillance
For stage 2 audit planning, input from stage 1 audit output, if any	N/A	This stage is surveillance



Validation of Audit Plan	Status - Yes/No, Not Required, auditor to provide the details	Comment Required for any Status Indication of N or N/A
For transfer audits, confirm the certificate status as "Issued" from the IATF Customer Portal	N/A	This stage is surveillance
Waiver, if any, applicable to the audit and has impact on the audit planning / audit days / additional audit time - provide waiver number	N/A	There are no waiver requests.
In what process the type and extent of controls for any outsourced processes will be audited	No	
When and in what process the verification of systemic corrective actions arising from nonconformities issued during previous audits will occur	Yes	Main site verify at Apex 3 - Production and QC in process (Outer-Front process: Cutting, Drilling, Laser Drill, Inner, Plating Process), Management process, Apex 2 - Production and QC in process (Outer-Front process: Drilling, Plating), Apex 3 - Production and QC in process (Outer-Middle process: Dry flm, AOI, Solder Mask, Marking, RSP), Apex 2 - Quality Control (IQC, QC LAB, Test, FQC)
The title and version of the customer-specific requirements document that will be audited and in which client process the audit will occur	No	

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Note: Audit trails should be prioritized based upon the information obtained during the review of customer scorecards; complaints; internal audit findings; Management Review etc. These are the basic fundamentals of the Automotive Process Approach when conducting IATF 16949 audits



9.0 Further Guidance

Guidance and Clarification *

Any changes to the Certified Company needs to be notified to the URS office under the requirements of Accreditation, or by the scheme rules where relevant e.g.: IATF 16949.

Notification should be given by the certified client rather than changes being discovered by the auditor during an audit. If notification has not been given, then a major Non-Conformity will be issued and extra time via a Special Audit Visit shall be performed for a minimum of 1.0 Audit man-day.

Where notification has been made, then extra time for the Special Audit Visit can be reduced to a minimum 0.5 Audit Man-day.

The exact time for the Special Audit Visit will depend upon the complexity of the changes, such changes include:

- Legal Status;
- Company structure and formation;
- Shareholding;
- Senior Management of known System Processes, Departments, Technical areas;
- Location and contact address;
- Scope;
- Sub-contractor activity;

For certain schemes i.e.: IATF, Customer Special Status, transfer from a previous CB, also fall within the above changes stated.

Notes to Client:

- Times are approximate and will be confirmed at the opening meeting prior to commencement of the audit.
- URS auditors reserve the right to change or add to the elements listed before or during the audit depending on the results of on-site investigation.
- A private place for preparation, review and conferencing is requested for the auditor's use.
- Please provide a light working lunch on-site each audit day.



Guidance and Clarification *

• Your contract with URS is an integral part of this audit plan and details confidentiality arrangements, audit scope, information on follow up activities and any special reporting requirements

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